



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5320-5

Job Sheet 181903



Part No: D5320-5

Job Qty: 50 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/15/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-10-13 JLM VERIFIED BY:DD IPP REV:B 16.03.28 AS PER DWG
REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Waterjet		DC 18/08/13
100	Waterjet	50 pcs	8/15/18	8/15/18	0.00	2.56	Waterjet1		DC 18/08/13
117	QC	50 pcs	8/15/18	8/15/18	0.00	0.00	QC8		38
118	Brake NC	50 pcs	8/15/18	8/15/18	0.00	4.19	Brake NC 1		DAS 9-89 Simb
120	QC	50 pcs	8/15/18	8/15/18	0.00	0.00	QC5		38
130	Packaging	50 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3	57/53	AUG 17 2018
140	QC21-SA	50 Ea	8/15/18	8/15/18	0.00	0.00	QC21	9-89	DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D5320 2-Break edges
Descriptions: 118 - FORM AS PER DWG USING DT10190

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	1.2250 sf (.0245 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	1	52	0



Container No: S101869



Part: D5320-5

Job No: 181903

Serial No/Batch: S101869

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.453Inches ± 0.005	0.458 0.448	Diameter	
2	Bracket	0.600Inches ± 0.030	0.630 0.570		
3	Bracket	1.200Inches ± 0.030	1.230 1.170		
4	Bracket	1.800Inches ± 0.010	1.810 1.790		
5	Bracket	2.800Inches ± 0.030	2.830 2.770		
6	Bracket	0.109Inches ± 0.010	0.119 0.099		

Plex 8/13/18 11:06 AM dart.white.jesse